

Safety Data Sheet

Aworipe

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830
Reference number: AWO024
Issue date: 12/31/2021 Revision date: 12/31/2021 Supersedes version of: 3/9/2018 Version: 2.3

Danger



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

SDS no : AWO024

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses : Industrial and professional uses. Perform risk assessment prior to use.
Test gas/Calibration gas.
Laboratory use.
Contact supplier for more information on uses.

1.3. Details of the supplier of the safety data sheet

Woikoski Oy
PL1
52020 Woikoski – Finland
Finland
T +358 40 166 2023
asiakaspalvelu@woikoski.fi - www.woikoski.fi

1.4. Emergency telephone number

No additional information available

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Physical hazards	Flammable gases, Category 1A	H220
	Gases under pressure : Compressed gas	H280

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP) :



GHS02

GHS04

Signal word (CLP) :

Danger

Hazard statements (CLP) :

H220 - Extremely flammable gas.
H280 - Contains gas under pressure; may explode if heated.

Precautionary statements (CLP)

- Prevention : P210 - Keep away from heat, hot surfaces, open flames, sparks. — No smoking.
- Response : P377 - Leaking gas fire: Do not extinguish, unless leak can be stopped safely.
P381 - Eliminate all ignition sources if safe to do so.
- Storage : P403 - Store in a well-ventilated place.

2.3. Other hazards

None.

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Nitrogen	CAS-No.: 7727-37-9 EC-No.: 231-783-9 EC Index-No.: --- REACH-no: *1	95	Press. Gas (Comp.), H280
Ethylene	CAS-No.: 74-85-1 EC-No.: 200-815-3 EC Index-No.: 601-010-00-3 REACH-no: 01-2119462827-27	5	Flam. Gas 1A, H220 STOT SE 3, H336 Press. Gas (Liq.), H280

Full text of H- and EUH-statements: see section 16

Contains no other components or impurities which will influence the classification of the product.

*1: Listed in Annex IV / V REACH, exempted from registration.

*3: Registration not required: Substance manufactured or imported < 1t/y.

SECTION 4: First aid measures

4.1. Description of first aid measures

- Inhalation : Remove victim to uncontaminated area wearing self contained breathing apparatus. Keep victim warm and rested. Call a doctor. Perform cardiopulmonary resuscitation if breathing stopped.
- Skin contact : Adverse effects not expected from this product.
- Eye contact : Adverse effects not expected from this product.
- Ingestion : Ingestion is not considered a potential route of exposure.

4.2. Most important symptoms and effects, both acute and delayed

In high concentrations may cause asphyxiation. Symptoms may include loss of mobility/consciousness. Victim may not be aware of asphyxiation.

See section 11.

4.3. Indication of any immediate medical attention and special treatment needed

None.

SECTION 5: Firefighting measures

5.1. Extinguishing media

- Suitable extinguishing media : Water spray or fog.
- Unsuitable extinguishing media : Carbon dioxide.
Do not use water jet to extinguish.

5.2. Special hazards arising from the substance or mixture

- Specific hazards : Exposure to fire may cause containers to rupture/explode.
- Hazardous combustion products : Incomplete combustion may form carbon monoxide.

5.3. Advice for firefighters

Specific methods

- : Use fire control measures appropriate for the surrounding fire. Exposure to fire and heat radiation may cause gas receptacles to rupture. Cool endangered receptacles with water spray jet from a protected position. Prevent water used in emergency cases from entering sewers and drainage systems.
- If possible, stop flow of product.
- Use water spray or fog to knock down fire fumes if possible.
- Do not extinguish a leaking gas flame unless absolutely necessary. Spontaneous/explosive re-ignition may occur. Extinguish any other fire.

Special protective equipment for fire fighters

- : In confined space use self-contained breathing apparatus.
- Standard protective clothing and equipment (Self Contained Breathing Apparatus) for fire fighters.
- Standard EN 469 - Protective clothing for firefighters. Standard - EN 659: Protective gloves for firefighters.
- Standard EN 137 - Self-contained open-circuit compressed air breathing apparatus with full face mask.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

- Try to stop release.
- Evacuate area.
- Consider the risk of potentially explosive atmospheres.
- Eliminate ignition sources.
- Ensure adequate air ventilation.

6.2. Environmental precautions

- Try to stop release.

6.3. Methods and material for containment and cleaning up

- Ventilate area.

6.4. Reference to other sections

- See also sections 8 and 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Safe use of the product

- : The product must be handled in accordance with good industrial hygiene and safety procedures.
- Only experienced and properly instructed persons should handle gases under pressure.
- Consider pressure relief device(s) in gas installations.
- Ensure the complete gas system was (or is regularly) checked for leaks before use.
- Do not smoke while handling product.
- Use only properly specified equipment which is suitable for this product, its supply pressure and temperature. Contact your gas supplier if in doubt.
- Assess the risk of potentially explosive atmospheres and the need for explosion-proof equipment.
- Purge air from system before introducing gas.
- Take precautionary measures against static discharge.
- Keep away from ignition sources (including static discharges).
- Consider the use of only non-sparking tools.

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Safe handling of the gas receptacle

- : Refer to supplier's container handling instructions.
- Do not allow backfeed into the container.
- Protect containers from physical damage; do not drag, roll, slide or drop.
- When moving cylinders, even for short distances, use a cart (trolley, hand truck, etc.) designed to transport cylinders.
- Leave valve protection caps in place until the container has been secured against either a wall or bench or placed in a container stand and is ready for use.
- If user experiences any difficulty operating valve discontinue use and contact supplier.
- Never attempt to repair or modify container valves or safety relief devices.
- Damaged valves should be reported immediately to the supplier.
- Keep container valve outlets clean and free from contaminants particularly oil and water.
- Replace valve outlet caps or plugs and container caps where supplied as soon as container is disconnected from equipment.
- Close container valve after each use and when empty, even if still connected to equipment.
- Never attempt to transfer gases from one cylinder/container to another.
- Never use direct flame or electrical heating devices to raise the pressure of a container.
- Do not remove or deface labels provided by the supplier for the identification of the content of the container.
- Containers should be stored in the vertical position and properly secured to prevent them from falling over.

7.2. Conditions for safe storage, including any incompatibilities

- Observe all regulations and local requirements regarding storage of containers.
- Containers should not be stored in conditions likely to encourage corrosion.
- Container valve guards or caps should be in place.
- Containers should be stored in the vertical position and properly secured to prevent them from falling over.
- Stored containers should be periodically checked for general condition and leakage.
- Keep container below 50°C in a well ventilated place.
- Store containers in location free from fire risk and away from sources of heat and ignition.
- Keep away from combustible materials.
- Segregate from oxidant gases and other oxidants in store.
- All electrical equipment in the storage areas should be compatible with the risk of a potentially explosive atmosphere.

7.3. Specific end use(s)

None.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Ethylene (74-85-1)	
DNEL: Derived no effect level (Workers)	
Acute - local effects, inhalation	230 mg/m ³
Acute - systemic effects, inhalation	230 mg/m ³

Ethylene (74-85-1)	
PNEC: Predicted no effect concentration	
Aqua (freshwater)	1.67 mg/l
Aqua (marine water)	1.67 mg/l

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Provide adequate general and local exhaust ventilation.
Systems under pressure should be regularly checked for leakages.
Ensure exposure is below occupational exposure limits (where available).
Keep concentrations well below lower explosion limits.
Gas detectors should be used when flammable gases/vapours may be released.
Consider the use of a work permit system e.g. for maintenance activities.

8.2.2. Individual protection measures, e.g. personal protective equipment

A risk assessment should be conducted and documented in each work area to assess the risks related to the use of the product and to select the PPE that matches the relevant risk.
The following recommendations should be considered:

- Eye/face protection : Wear safety glasses with side shields.
Standard EN 166 - Personal eye-protection - specifications.
- Skin protection :
 - Hand protection : Wear working gloves when handling gas containers.
Standard EN 388 - Protective gloves against mechanical risk.
 - Other : Consider the use of flame resistant anti-static safety clothing.
Standard EN ISO 14116 - Limited flame spread materials.
Standard EN 1149-5 - Protective clothing: Electrostatic properties.
Wear safety shoes while handling containers.
Standard EN ISO 20345 - Personal protective equipment - Safety footwear.
- Respiratory protection : Standard EN 137 - Self-contained open-circuit compressed air breathing apparatus with full face mask.
Self contained breathing apparatus (SCBA) or positive pressure airline with mask are to be used in oxygen-deficient atmospheres.
- Thermal hazards : None necessary.

8.2.3. Environmental exposure controls

Refer to local regulations for restriction of emissions to the atmosphere. See section 13 for specific methods for waste gas treatment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

- Appearance
- Physical state at 20°C / 101.3kPa : Gas
 - Colour : Mixture contains one or more component(s) which have the following colour(s):
Colourless.
- Odour
- : There may be no odour warning properties, odour is subjective and inadequate to warn of overexposure.
Mixture contains one or more component(s) which have the following odour:
Sweetish.
Odour threshold is subjective and inadequate to warn of overexposure.
Odour threshold is subjective and inadequate to warn of overexposure.
- pH : Not applicable for gas mixtures.
- Melting point / Freezing point : Not applicable for gas mixtures.
- Boiling point : Not applicable for gas mixtures.
- Flash point : Not applicable for gas mixtures.
- Flammability : Flammability range not available.
- Lower explosion limit : Not available
- Upper explosion limit : Not available
- Vapour pressure [20°C] : Not applicable.
- Vapour pressure [50°C] : Not available
- Density : Not applicable
- Vapour density : Not available
- Relative density, liquid (water=1) : Not applicable
- Relative density, gas (air=1) : Lighter or similar to air.



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Water solubility	: Not available
Partition coefficient n-octanol/water (Log Kow)	: Not applicable for gas mixtures.
Auto-ignition temperature	: Not available
Decomposition temperature	: Not available
Viscosity, kinematic	: Not applicable.
Particle characteristics	: Not applicable

9.2. Other information

9.2.1. Information with regard to physical hazard classes

Explosive properties	: Not applicable.
Oxidising properties	: None.

9.2.2. Other safety characteristics

Molar mass	: Not applicable for gas mixtures.
Evaporation rate	: Not applicable for gas mixtures.
Other data	: None.

SECTION 10: Stability and reactivity

10.1. Reactivity

No reactivity hazard other than the effects described in sub-sections below.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

Reactivity	: Can form explosive mixture with air. May react violently with oxidants. : This mixture contains components with the following reactivity : May react violently with oxidants. Can form explosive mixture with air.
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10.4. Conditions to avoid

Keep away from heat/sparks/open flames/hot surfaces. – No smoking.

10.5. Incompatible materials

Air, Oxidisers.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity	: No toxicological effects from this product.
Skin corrosion/irritation	: No known effects from this product.
Serious eye damage/irritation	: No known effects from this product.
Respiratory or skin sensitisation	: No known effects from this product.
Germ cell mutagenicity	: No known effects from this product.
Carcinogenicity	: No known effects from this product.
Toxic for reproduction : Fertility	: No known effects from this product.
Toxic for reproduction : unborn child	: No known effects from this product.
STOT-single exposure	: No known effects from this product.
STOT-repeated exposure	: No known effects from this product.



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Aspiration hazard : Not applicable for gases and gas mixtures.

11.2. Information on other hazards

No additional information available

SECTION 12: Ecological information

12.1. Toxicity

Assessment : Classification criteria are not met.
EC50 48h - Daphnia magna : No data available.
EC50 72h Algae : No data available.
LC50-96 h - fish : No data available.

Ethylene (74-85-1)

EC50 48h - Daphnia magna	62.4 mg/l
EC50 72h Algae	30.3 mg/l
LC50-96 h - fish	126 mg/l

12.2. Persistence and degradability

Assessment : No data available.

12.3. Bioaccumulative potential

Assessment : No data available.

12.4. Mobility in soil

Assessment : No data available.

12.5. Results of PBT and vPvB assessment

Assessment : No data available.

12.6. Endocrine disrupting properties

No additional information available

12.7. Other adverse effects

Effect on the ozone layer : None.
Effect on global warming : No known effects from this product.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Contact supplier if guidance is required.
Do not discharge into areas where there is a risk of forming an explosive mixture with air.
Waste gas should be flared through a suitable burner with flash back arrestor.
Do not discharge into any place where its accumulation could be dangerous.
Ensure that the emission levels from local regulations or operating permits are not exceeded.
Refer to the EIGA code of practice Doc.30 "Disposal of Gases", downloadable at <http://www.eiga.eu> for more guidance on suitable disposal methods.
List of hazardous waste codes (from Commission Decision 2000/532/EC as amended) : 16 05 04 *: Gases in pressure containers (including halons) containing hazardous substances.

13.2. Additional information

None.

SECTION 14: Transport information

14.1. UN number or ID number

In accordance with ADR / RID / IMDG / IATA / ADN

UN-No. : 1954

14.2. UN proper shipping name

Transport by road/rail (ADR/RID) : COMPRESSED GAS, FLAMMABLE, N.O.S. (Ethylene, Nitrogen)

Transport by air (ICAO-TI / IATA-DGR) : Compressed gas, flammable, n.o.s. (Ethylene, Nitrogen)

Transport by sea (IMDG) : COMPRESSED GAS, FLAMMABLE, N.O.S. (Ethylene, Nitrogen)

14.3. Transport hazard class(es)

Labelling :



2.1 : Flammable gases.

Transport by road/rail (ADR/RID)

Class : 2
Classification code : 1F
Hazard identification number : 23
Tunnel Restriction : B/D - Tank carriage : Passage forbidden through tunnels of category B, C, D and E. Other carriage : Passage forbidden through tunnels of category D and E

Transport by air (ICAO-TI / IATA-DGR)

Class / Div. (Sub. risk(s)) : 2.1

Transport by sea (IMDG)

Class / Div. (Sub. risk(s)) : 2.1
Emergency Schedule (EmS) - Fire : F-D
Emergency Schedule (EmS) - Spillage : S-U

14.4. Packing group

Transport by road/rail (ADR/RID) : Not applicable
Transport by air (ICAO-TI / IATA-DGR) : Not applicable
Transport by sea (IMDG) : Not applicable

14.5. Environmental hazards

Transport by road/rail (ADR/RID) : None.
Transport by air (ICAO-TI / IATA-DGR) : None.
Transport by sea (IMDG) : None.

14.6. Special precautions for user

Packing Instruction(s)

Transport by road/rail (ADR/RID) : P200
Transport by air (ICAO-TI / IATA-DGR)
Passenger and Cargo Aircraft : Forbidden.
Cargo Aircraft only : 200.
Transport by sea (IMDG) : P200

Special transport precautions : Avoid transport on vehicles where the load space is not separated from the driver's compartment.
Ensure vehicle driver is aware of the potential hazards of the load and knows what to do in the event of an accident or an emergency.
Before transporting product containers:
- Ensure there is adequate ventilation.
- Ensure that containers are firmly secured.
- Ensure valve is closed and not leaking.
- Ensure valve outlet cap nut or plug (where provided) is correctly fitted.
- Ensure valve protection device (where provided) is correctly fitted.



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14.7. Maritime transport in bulk according to IMO instruments

Not applicable.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU-Regulations

Restrictions on use : Contains no substance on the REACH candidate list
Other information, restriction and prohibition regulations : Ensure all national/local regulations are observed.
Seveso Directive : 2012/18/EU (Seveso III) : Covered.

National regulations

No additional information available

15.2. Chemical safety assessment

A CSA does not need to be carried out for this product.

SECTION 16: Other information

Indication of changes : Safety data sheet in accordance with commission regulation (EU) No 2020/878.
Training advice : Ensure operators understand the flammability hazard.
Receptacle under pressure.
Further information : This Safety Data Sheet has been established in accordance with the applicable European Union legislation.
Classification in accordance with the procedures and calculation methods of Regulation (EC) 1272/2008 (CLP).

Full text of H- and EUH-statements	
Flam. Gas 1A	Flammable gases, Category 1A
H220	Extremely flammable gas.
H280	Contains gas under pressure; may explode if heated.
H336	May cause drowsiness or dizziness.
Press. Gas (Comp.)	Gases under pressure : Compressed gas
Press. Gas (Liq.)	Gases under pressure : Liquefied gas
STOT SE 3	Specific target organ toxicity — Single exposure, Category 3, Narcosis

DISCLAIMER OF LIABILITY : Before using this product in any new process or experiment, a thorough material compatibility and safety study should be carried out.
Details given in this document are believed to be correct at the time of going to press.
Whilst proper care has been taken in the preparation of this document, no liability for injury or damage resulting from its use can be accepted.

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