



**Warning**

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Trade name : SF-6  
SDS Nr : AWO029  
Chemical description : Sulphur hexafluoride  
CAS No : 2551-62-4  
EC no : 219-854-2  
EC index no : ---  
Registration-No. : 01-2119458769-17  
Chemical formula : SF6

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses : Industrial and professional. Perform risk assessment prior to use.  
Test gas/Calibration gas.  
Laboratory use.  
Chemical reaction / Synthesis.  
Use for manufacture of electronic/photovoltaic components.  
Contact supplier for more information on uses.

Uses advised against : Do not inhale product on purpose.

#### 1.3. Details of the supplier of the safety data sheet

Company identification : Oy Woikoski Ab  
PL1  
52020 Woikoski Finland  
+358 40 166 2023  
www.woikoski.fi  
info@woikoski.fi

#### 1.4. Emergency telephone number

Country	Organisation/Company	Address	Emergency number	Comment
	Myrkytystietokeskus Gifinformationscentralen, Poison Information Centre	P.O.B 790 (Tukholmankatu 17) HUS SF - 00029 Helsinki	+358 9 471 977	

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification according to Regulation (EC) No. 1272/2008 [CLP]

Physical hazards : Gases under pressure : Liquefied gas H280

#### 2.2. Label elements

##### Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP) :



GHS04

Signal word (CLP) :

: Warning

Hazard statements (CLP) :

: H280 - Contains gas under pressure; may explode if heated.

Precautionary statements (CLP)

- General :
- Prevention :
- Response :
- Storage : P403 - Store in a well-ventilated place
- Disposal considerations :

### 2.3. Other hazards

- : Asphyxiant in high concentrations.
- Contact with liquid may cause cold burns/frostbite.

## SECTION 3: Composition/information on ingredients

### 3.1. Substance

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Sulphur hexafluoride	(CAS No) 2551-62-4 (EC no) 219-854-2 (EC index no) --- (Registration-No.) 01-2119458769-17	100	Liquefied gas, H280

*Contains no other components or impurities which will influence the classification of the product.*

Full text of H-statements see section 16.

**3.2. Mixture** : Not applicable

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

- Inhalation : Remove victim to uncontaminated area wearing self contained breathing apparatus. Keep victim warm and rested. Call a doctor. Apply artificial respiration if breathing stopped.
- Skin contact : In case of frostbite spray with water for at least 15 minutes. Apply a sterile dressing. Obtain medical assistance.
- Eye contact : Immediately flush eyes thoroughly with water for at least 15 minutes.
- Ingestion : Ingestion is not considered a potential route of exposure.

### 4.2. Most important symptoms and effects, both acute and delayed

- : In high concentrations may cause asphyxiation. Symptoms may include loss of mobility/consciousness. Victim may not be aware of asphyxiation.

### 4.3. Indication of any immediate medical attention and special treatment needed

- : None.



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## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

- Suitable extinguishing media : Water spray or fog.
- Unsuitable extinguishing media : Do not use water jet to extinguish.

### 5.2. Special hazards arising from the substance or mixture

- Specific hazards : Exposure to fire may cause containers to rupture/explode.
- Hazardous combustion products : If involved in a fire the following toxic and/or corrosive fumes may be produced by thermal decomposition: Hydrogen fluoride. Sulphur dioxide.

### 5.3. Advice for firefighters

- Specific methods : Use fire control measures appropriate for the surrounding fire. Exposure to fire and heat radiation may cause gas receptacles to rupture. Cool endangered receptacles with water spray jet from a protected position. Prevent water used in emergency cases from entering sewers and drainage systems.  
If possible, stop flow of product.  
Use water spray or fog to knock down fire fumes if possible.
- Special protective equipment for fire fighters : Use self-contained breathing apparatus.  
Standard protective clothing and equipment (Self Contained Breathing Apparatus) for fire fighters.  
Standard EN 469 - Protective clothing for firefighters. Standard - EN 659: Protective gloves for firefighters.  
Standard EN 137 - Self-contained open-circuit compressed air breathing apparatus with full face mask.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

- : Try to stop release.  
Evacuate area.  
Monitor concentration of released product.  
Wear self-contained breathing apparatus when entering area unless atmosphere is proved to be safe.  
Ensure adequate air ventilation.  
Prevent from entering sewers, basements and workpits, or any place where its accumulation can be dangerous.

### 6.2. Environmental precautions

- : Try to stop release.

### 6.3. Methods and material for containment and cleaning up

- : Ventilate area.

### 6.4. Reference to other sections

- : See also sections 8 and 13.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling



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- Safe use of the product** : The substance must be handled in accordance with good industrial hygiene and safety procedures.  
Only experienced and properly instructed persons should handle gases under pressure.  
Consider pressure relief device(s) in gas installations.  
Ensure the complete gas system was (or is regularly) checked for leaks before use.  
Do not smoke while handling product.  
Use only properly specified equipment which is suitable for this product, its supply pressure and temperature. Contact your gas supplier if in doubt.
- Safe handling of the gas receptacle** : Refer to supplier's container handling instructions.  
Do not allow backfeed into the container.  
Protect cylinders from physical damage; do not drag, roll, slide or drop.  
When moving cylinders, even for short distances, use a cart (trolley, hand truck, etc.) designed to transport cylinders.  
Leave valve protection caps in place until the container has been secured against either a wall or bench or placed in a container stand and is ready for use.  
If user experiences any difficulty operating cylinder valve discontinue use and contact supplier.  
Never attempt to repair or modify container valves or safety relief devices.  
Damaged valves should be reported immediately to the supplier.  
Keep container valve outlets clean and free from contaminants particularly oil and water.  
Replace valve outlet caps or plugs and container caps where supplied as soon as container is disconnected from equipment.  
Close container valve after each use and when empty, even if still connected to equipment.  
Never attempt to transfer gases from one cylinder/container to another.  
Never use direct flame or electrical heating devices to raise the pressure of a container.  
Do not remove or deface labels provided by the supplier for the identification of the cylinder contents.  
Suck back of water into the container must be prevented.

## **7.2. Conditions for safe storage, including any incompatibilities**

- : Observe all regulations and local requirements regarding storage of containers.  
Containers should not be stored in conditions likely to encourage corrosion.  
Container valve guards or caps should be in place.  
Containers should be stored in the vertical position and properly secured to prevent toppling.  
Stored containers should be periodically checked for general condition and leakage.  
Keep container below 50°C in a well ventilated place.  
Store containers in location free from fire risk and away from sources of heat and ignition.  
Keep away from combustible materials.

## **7.3. Specific end use(s)**

- : None.

## **SECTION 8: Exposure controls/personal protection**

### **8.1. Control parameters**

<b>SF-6 (2551-62-4)</b>		
OEL : Occupational Exposure Limits		
Finland	HTP-värden (FI) - 8 H - [mg/m <sup>3</sup> ]	6100 mg/m <sup>3</sup>
	HTP-värden (FI) - 8 H - [ppm]	1000 ppm
	HTP-värden - 15min - [mg/m <sup>3</sup> ]	7900 mg/m <sup>3</sup>
	HTP-värden - 15min - [ppm]	1300 ppm

<b>SF-6 (2551-62-4)</b>	
DNEL: Derived no effect level (Workers)	



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Long-term - local effects, inhalation	77900 mg/m <sup>3</sup>
Long-term - systemic effects, inhalation	77900 mg/m <sup>3</sup>
<b>SF-6 (2551-62-4)</b>	
PNEC: Predicted no effect concentration	
Aqua (freshwater)	0.15 mg/l
Aqua (marine water)	1.5 mg/l

## 8.2. Exposure controls

### 8.2.1. Appropriate engineering controls

- : Provide adequate general and local exhaust ventilation.
- Systems under pressure should be regularly checked for leakages.
- Ensure exposure is below occupational exposure limits (where available).
- Oxygen detectors should be used when asphyxiating gases may be released.
- Consider work permit system e.g. for maintenance activities.

### 8.2.2. Individual protection measures, e.g. personal protective equipment

- : A risk assessment should be conducted and documented in each work area to assess the risks related to the use of the product and to select the PPE that matches the relevant risk. The following recommendations should be considered:  
PPE compliant to the recommended EN/ISO standards should be selected.

#### - Eye/face protection

- : Wear safety glasses with side shields.  
Wear safety glasses with side shields or goggles when transfilling or breaking transfer connections.  
Standard EN 166 - Personal eye-protection.

#### - Skin protection

##### - Hand protection

- : Wear working gloves when handling gas containers.  
Standard EN 388 - Protective gloves against mechanical risk.

##### - Other

- : Wear safety shoes while handling containers.  
Standard EN ISO 20345 - Personal protective equipment - Safety footwear.

#### - Respiratory protection

- : Self contained breathing apparatus (SCBA) or positive pressure airline with mask are to be used in oxygen-deficient atmospheres.  
Standard EN 137 - Self-contained open-circuit compressed air breathing apparatus with full face mask.

#### Thermal hazards

- : None necessary.

### 8.2.3. Environmental exposure controls

- : Refer to local regulations for restriction of emissions to the atmosphere. See section 13 for specific methods for waste gas treatment.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

#### Appearance

- Physical state at 20°C / 101.3kPa : Gas.
- Colour : Colourless.

Odour : No odour warning properties.

Odour threshold : Odour threshold is subjective and inadequate to warn for overexposure.

pH value : Not applicable.

Molar mass : 146 g/mol

Melting point : -50.8 °C

Boiling point : -64 °C



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Flash point	: Not applicable for gases and gas-mixtures.
Critical temperature	: 45.5 °C
Evaporation rate (ether=1)	: Not applicable for gases and gas-mixtures.
Flammability range [vol% in air]	: Non flammable.
Vapour pressure [20°C]	: 2100 kPa
Vapour pressure [50°C]	: No data available
Relative density, gas (air=1)	: 5
Relative density, liquid (water=1)	: 1.4
Solubility in water [mg/l]	: 41 mg/l
Partition coefficient n-octanol/water [log Kow]	: 1.68
Auto-ignition temperature [°C]	: Not applicable.
Viscosity at 20°C	: Not applicable.
Explosive Properties	: Not applicable.
Oxidising Properties	: None.

## **9.2. Other information**

Other data	: Gas/vapour heavier than air. May accumulate in confined spaces, particularly at or below ground level.
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## **SECTION 10: Stability and reactivity**

### **10.1. Reactivity**

: No reactivity hazard other than the effects described in sub-sections below.

### **10.2. Chemical stability**

: Stable under normal conditions.

### **10.3. Possibility of hazardous reactions**

: None.

### **10.4. Conditions to avoid**

: None under recommended storage and handling conditions (see section 7).

### **10.5. Incompatible materials**

: For additional information on compatibility refer to ISO 11114.

### **10.6. Hazardous decomposition products**

: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## **SECTION 11: Toxicological information**

### **11.1. Information on toxicological effects**

**Acute toxicity** : No known toxicological effects from this product.

**Skin corrosion/irritation** : No known effects from this product.

**Serious eye damage/irritation** : No known effects from this product.

**Respiratory or skin sensitisation** : No known effects from this product.

**Germ cell mutagenicity** : No known effects from this product.

**Carcinogenicity** : No known effects from this product.

**Toxic for reproduction : Fertility** : No known effects from this product.

**Toxic for reproduction : unborn child** : No known effects from this product.

**STOT-single exposure** : No known effects from this product.

**STOT-repeated exposure** : No known effects from this product.



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**Aspiration hazard** : Not applicable for gases and gas-mixtures.

## SECTION 12: Ecological information

### 12.1. Toxicity

EC50 48h - Daphnia magna : 247 mg/l  
EC50 72h Algae : No data available.  
EC50 96h Algae : 152 mg/l  
LC50-96 h - fish : 236 mg/l

### 12.2. Persistence and degradability

Assessment : Not applicable for inorganic gases.

### 12.3. Bioaccumulative potential

Assessment : No data available.

### 12.4. Mobility in soil

Assessment : Because of its high volatility, the product is unlikely to cause ground or water pollution.

### 12.5. Results of PBT and vPvB assessment

Assessment : Not classified as PBT or vPvB.

### 12.6. Other adverse effects

Effect on ozone layer : None.  
Global warming potential [CO<sub>2</sub>=1] : 22200  
Effect on the global warming : Contains Fluorinated greenhouse gases covered by the Kyoto protocol.

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

Avoid discharge to atmosphere.  
Do not discharge into any place where its accumulation could be dangerous.  
Ensure that the emission levels from local regulations or operating permits are not exceeded.  
Refer to the EIGA code of practice Doc.30 "Disposal of Gases", downloadable at <http://www.eiga.org> for more guidance on suitable disposal methods.

List of hazardous wastes : 16 05 04: Gases in pressure containers (including halons) containing dangerous substances.

### 13.2. Additional information

: None.

## SECTION 14: Transport information

### 14.1. UN number

UN-No. : 1080

### 14.2. UN proper shipping name

**Land transport (ADR/RID)** : SULPHUR HEXAFLUORIDE

**Air transport (ICAO-TI / IATA-DGR)** : SULPHUR HEXAFLUORIDE

**Sea transport (IMDG)** : SULPHUR HEXAFLUORIDE

**14.3. Transport hazard class(es)**

**Labelling**



2.2 : Non-flammable, non-toxic gases.

**Land transport (ADR/RID)**

Class : 2.  
 Classification code : 2A.  
 Hazard identification number : 20.  
 Tunnel Restriction : C/E - Tank carriage : Passage forbidden through tunnels of category C, D and E. Other carriage : Passage forbidden through tunnels of category E.

**Air transport (ICAO-TI / IATA-DGR)**

Class / Div. (Sub. risk(s)) : 2.2

**Sea transport (IMDG)**

Class / Div. (Sub. risk(s)) : 2.2  
 Emergency Schedule (EmS) - Fire : F-C.  
 Emergency Schedule (EmS) - Spillage : S-V.

**14.4. Packing group**

Land transport (ADR/RID) : Not applicable  
 Air transport (ICAO-TI / IATA-DGR) : Not applicable  
 Sea transport (IMDG) : Not applicable

**14.5. Environmental hazards**

Land transport (ADR/RID) : None.  
 Air transport (ICAO-TI / IATA-DGR) : None.  
 Sea transport (IMDG) : None.

**14.6. Special precautions for user**

**Packing Instruction(s)**

Land transport (ADR/RID) : P200.  
 Air transport (ICAO-TI / IATA-DGR)  
     Passenger and Cargo Aircraft : 200.  
     Cargo Aircraft only : 200.  
 Sea transport (IMDG) : P200.

Special transport precautions : Avoid transport on vehicles where the load space is not separated from the driver's compartment.  
 Ensure vehicle driver is aware of the potential hazards of the load and knows what to do in the event of an accident or an emergency.  
 Before transporting product containers:  
 - Ensure there is adequate ventilation.  
 - Ensure that containers are firmly secured.  
 - Ensure cylinder valve is closed and not leaking.  
 - Ensure valve outlet cap nut or plug (where provided) is correctly fitted.  
 - Ensure valve protection device (where provided) is correctly fitted.





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## 14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

: Not applicable.

## **SECTION 15: Regulatory information**

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### EU-Regulations

Restrictions on use : Not allowed for magnesium die casting in uses above 850 kg/y. (Regulation 842/2006).  
Not allowed for inflating tyres. (Regulation 842/2006).

Seveso directive 96/82/EC : Not covered.

#### National regulations

National legislation : Ensure all national/local regulations are observed.

Water hazard class (WGK) : -

Kenn-Nr. : 846

### 15.2. Chemical safety assessment

A CSA has been carried out.

## **SECTION 16: Other information**

Indication of changes : Revised safety data sheet in accordance with commission regulation (EU) No 453/2010.

Training advice : The hazard of asphyxiation is often overlooked and must be stressed during operator training.

Further information : This Safety Data Sheet has been established in accordance with the applicable European Union legislation.

Full text of H- and EUH-phrases

Liquefied gas	Gases under pressure : Liquefied gas
H280	Contains gas under pressure; may explode if heated

DISCLAIMER OF LIABILITY : Before using this product in any new process or experiment, a thorough material compatibility and safety study should be carried out.

Details given in this document are believed to be correct at the time of going to press.

Whilst proper care has been taken in the preparation of this document, no liability for injury or damage resulting from its use can be accepted.

**End of document**